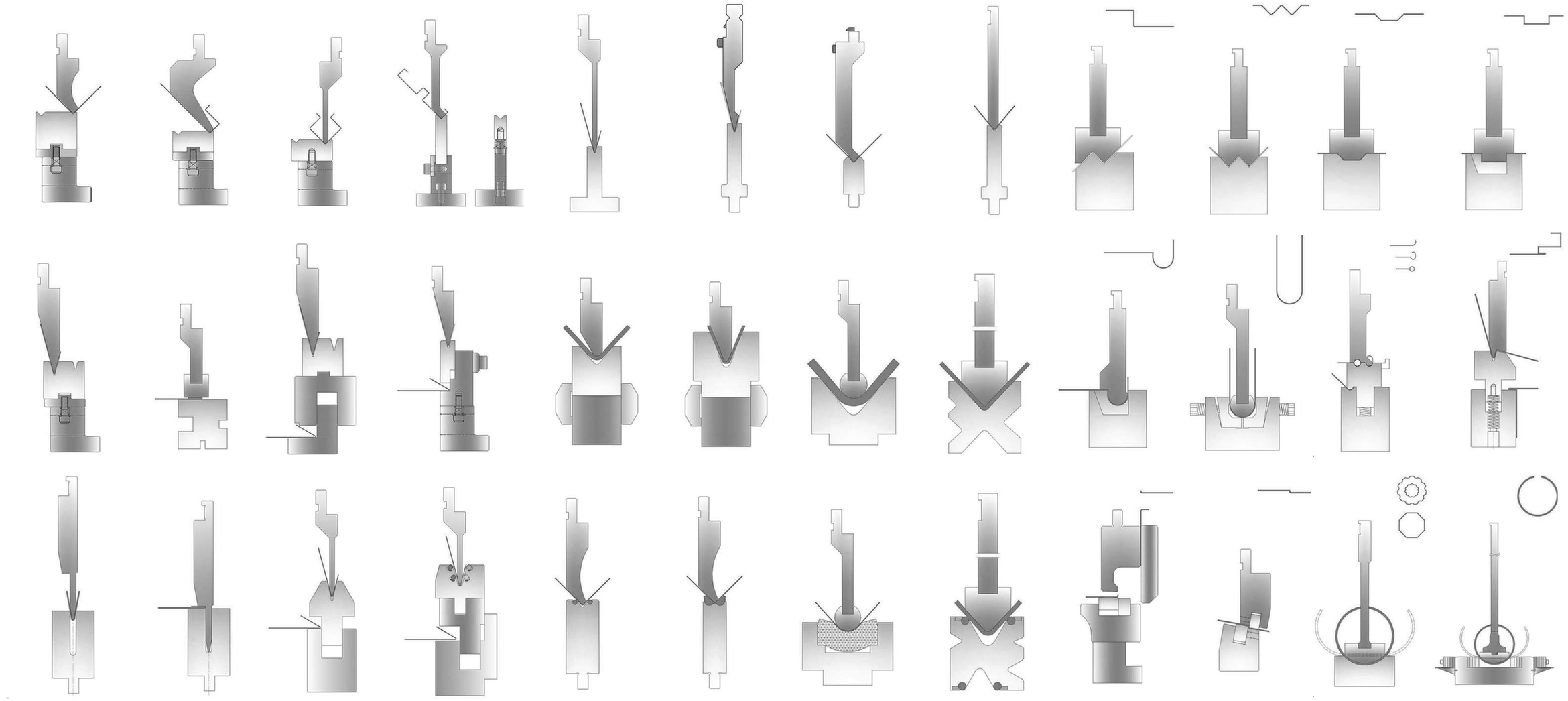
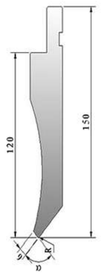
ADH MACHINE TOOL

PRESS BRAKE TOOLS

PRESS BRAKE TOOLS

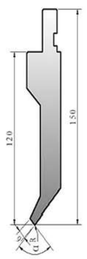


UPPER TOOL



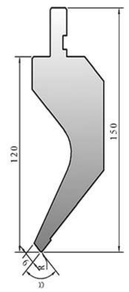
SA1201

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	1000KN/M (450KN/M for sect.)
Angle	90° 88° 86°
Radius	R0.5 R0.8 R1.0 R1.5 R2.0
Segment	100(L),10,15,20,40,50,200,300,100(R)



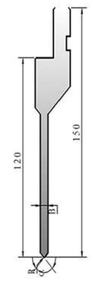
SA1202

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	700KN/M (450KN/M for sect.)
Angle	90° 88° 86°
Radius	R0.5 R0.8 R1.0 R1.5 R2.0
Segment	100(L),10,15,20,40,50,200,300,100(R)



SB1201

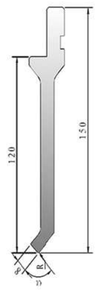
Material	42CrMo
Hardness	HRC45-50
Max Tonnage	500KN/M (450KN/M for sect.)
Angle	90° 88° 86°
Radius	R0.2 R0.6 R0.8 R1.5 R3.0
Segment	100(L),10,15,20,40,50,200,300,100(R)



SC1201

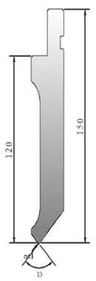
Material	42CrMo
Hardness	HRC45-50
Max Tonnage	500KN/M (120KN/M for sect.)
Angle	90° 88° 86°
Radius	R0.2 R0.6 R1.0 R1.5 R2.0
Segment	100(L),10,15,20,40,50,200,300,100(R)

B=6 8 10 12 14



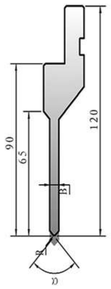
SA1203

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	300KN/M (150KN/M for sect.)
Angle	90° 88° 86°
Radius	R0.2 R0.6
Segment	100(L),10,15,20,40,50,200,300,100(R)



SA1004

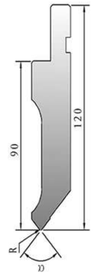
Material	42CrMo
Hardness	HRC45-50
Max Tonnage	800KN/M (450KN/M for sect.)
Angle	90° 88° 86°
Radius	R0.2 R0.6 R0.8 R1.5 R3.0
Segment	100(L),10,15,20,40,50,200,300,100(R)



SC901

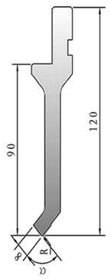
Material	42CrMo
Hardness	HRC45-50
Max Tonnage	500KN/M (120KN/M for sect.)
Angle	90° 88° 86°
Radius	R0.5 R0.8 R1.0 R1.5 R2.0
Segment	100(L),10,15,20,40,50,200,300,100(R)

B=6 8 10 12 14



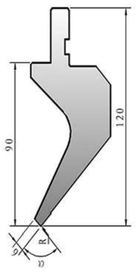
SA901

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	800KN/M (450KN/M for sect.)
Angle	90° 88° 86°
Radius	R0.2 R0.6 R0.8 R1.5 R3.0
Segment	100(L),10,15,20,40,50,200,300,100(R)



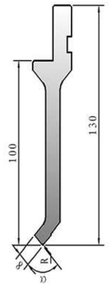
SA902

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	300KN/M (150KN/M for sect.)
Angle	90° 88° 86°
Radius	R0.2 R0.6
Segment	100(L),10,15,20,40,50,200,300,100(R)



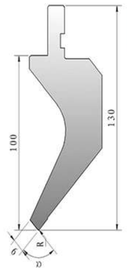
SB901

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	700KN/M (450KN/M for sect.)
Angle	90° 88° 86°
Radius	R0.2 R0.6 R0.8 R1.5 R3.0
Segment	100(L),10,15,20,40,50,200,300,100(R)



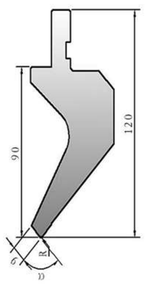
SA1002

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	300KN/M (150KN/M for sect.)
Angle	90° 88° 86°
Radius	R0.2 R0.6
Segment	100(L),10,15,20,40,50,200,300,100(R)



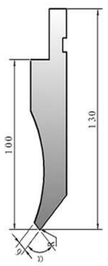
SB1001

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	500KN/M (450KN/M for sect.)
Angle	90° 88° 86°
Radius	R0.2 R0.6 R0.8 R1.5 R3.0
Segment	100(L),10,15,20,40,50,200,300,100(R)



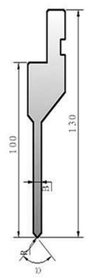
SB902

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	500KN/M (300KN/M for sect.)
Angle	90° 88° 86°
Radius	R0.2 R0.6 R0.8 R1.5 R3.0
Segment	100(L),10,15,20,40,50,200,300,100(R)



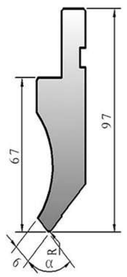
SA1001

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	700KN/M (450KN/M for sect.)
Angle	90° 88° 86°
Radius	R0.5 R0.8 R1.0 R1.5 R2.0
Segment	100(L),10,15,20,40,50,200,300,100(R)



SC1001

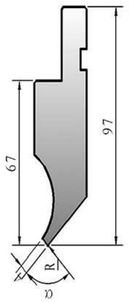
Material	42CrMo
Hardness	HRC45-50
Max Tonnage	500KN/M (300KN/M for sect.)
Angle	90° 88° 86°
Radius	R0.5 R0.8 R1.0 R1.5 R2.0
Segment	100(L),10,15,20,40,50,200,300,100(R)



SA671

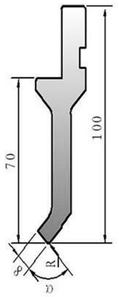
Material	42CrMo
Hardness	HRC45-50
Max Tonnage	1000KN/M (450KN/M for sect.)
Angle	90° 88° 86°
Radius	R0.2 R0.6 R0.8 R1.5 R3.0
Segment	100(L),10,15,20,40,50,200,300,100(R)

UPPER TOOL



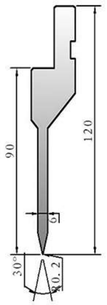
SA672

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	200KN/M (110KN/M for sect.)
Angle	90° 88° 86°
Radius	R0.2 R0.6
Segment	100(L),10,15,20,40,50,200,300,100(R)



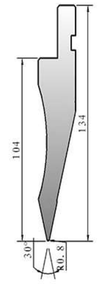
SA701

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	300KN/M (150KN/M for sect.)
Angle	90° 88° 86°
Radius	R0.2 R0.6
Segment	100(L),10,15,20,40,50,200,300,100(R)



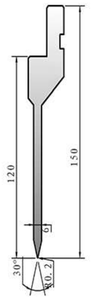
SC902

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	700KN/M (450KN/M for sect.)
Angle	26° 28° 30°
Radius	R0.8
Segment	100(L),10,15,20,40,50,200,300,100(R)



SA1401

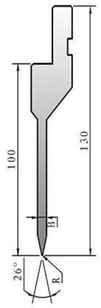
Material	42CrMo
Hardness	HRC45-50
Max Tonnage	700KN/M (450KN/M for sect.)
Angle	26° 28° 30°
Radius	R0.8
Segment	100(L),10,15,20,40,50,200,300,100(R)



SC1202

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	500KN/M (300KN/M for sect.)
Angle	26° 28° 30°
Radius	R0.5 R0.8 R1.0 R1.5 R2.0
Segment	100(L),10,15,20,40,50,200,300,100(R)

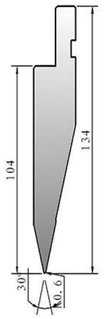
B=6 8 10 12 14



SC1002

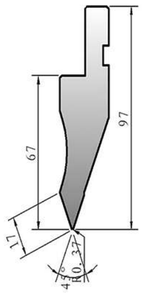
Material	42CrMo
Hardness	HRC45-50
Max Tonnage	700KN/M (450KN/M for sect.)
Angle	26° 28° 30°
Radius	R0.5 R0.8 R1.0 R1.5 R2.0
Segment	100(L),10,15,20,40,50,200,300,100(R)

B=6 8 10 12 14



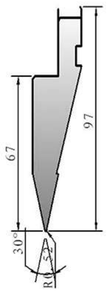
SC1041

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	700KN/M (450KN/M for sect.)
Angle	26° 28° 30°
Radius	R0.65
Segment	100(L),10,15,20,40,50,200,300,100(R)



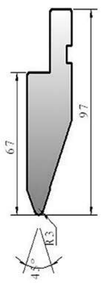
SA673

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	700KN/M (450KN/M for sect.)
Angle	45°
Radius	R0.37
Segment	100(L),10,15,20,40,50,200,300,100(R)



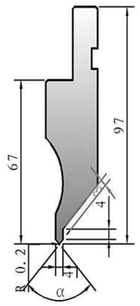
SC671

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	1000KN/M (300KN/M for sect.)
Angle	26° 28° 30°
Radius	R0.52
Segment	100(L),10,15,20,40,50,200,300,100(R)



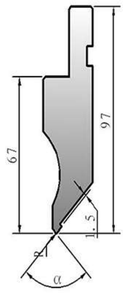
SC672

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	700KN/M (450KN/M for sect.)
Angle	45° 60°
Radius	R3 R6
Segment	100(L),10,15,20,40,50,200,300,100(R)



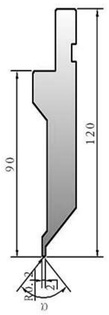
SA674

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	400KN/M (200KN/M for sect.)
Angle	90° 88°
Radius	R0.2
Segment	100(L),10,15,20,40,50,200,300,100(R)



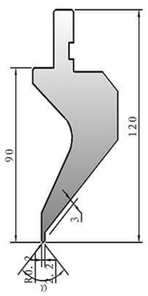
SA675

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	800KN/M (400KN/M for sect.)
Angle	90° 88°
Radius	R0.2 R0.6
Segment	100(L),10,15,20,40,50,200,300,100(R)



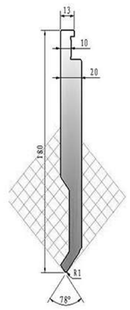
SA903

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	400KN/M (110KN/M for sect.)
Angle	90° 88°
Radius	R0.2
Segment	100(L),10,15,20,40,50,200,300,100(R)



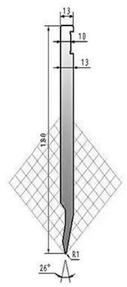
SB903

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	400KN/M (200KN/M for sect.)
Angle	90° 88°
Radius	R0.2
Segment	100(L),10,15,20,40,50,200,300,100(R)



TA1801

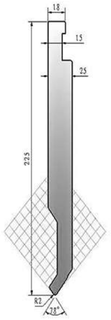
Material	42CrMo
Hardness	HRC45-50
Max Tonnage	500KN/M (150KN/M for sect.)
Angle	78°
Radius	R1.0
Segment	100(L),25,30,35,40,45,50,125,100(R)



TA1802

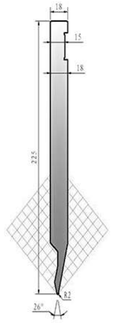
Material	42CrMo
Hardness	HRC45-50
Max Tonnage	500KN/M (200KN/M for sect.)
Angle	26°
Radius	R1.0
Segment	100(L),25,30,35,40,45,50,125,100(R)

UPPER TOOL



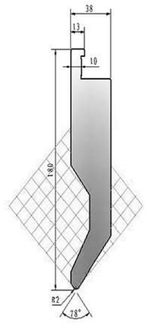
TA2251

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	500KN/M (200KN/M for sect.)
Angle	78°
Radius	R0.2
Segment	100(L),25,30,35,40,45,50,125,100(R)



TA2252

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	500KN/M (200KN/M for sect.)
Angle	26°
Radius	R0.2
Segment	100(L),25,30,35,40,45,50,125,100(R)

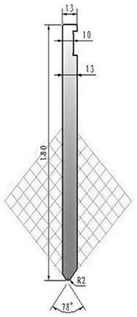


TB1801

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	600KN/M (300KN/M for sect.)
Angle	78°
Radius	R2.0
Segment	100(L),25,30,35,40,45,50,125,100(R)

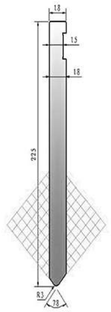
TB2251

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	1000KN/M (450KN/M for sect.)
Angle	78°
Radius	R2.0
Segment	100(L),25,30,35,40,45,50,125,100(R)



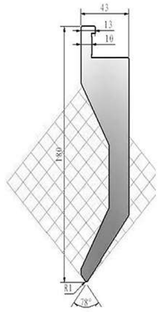
TC1801

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	1000KN/M (400KN/M for sect.)
Angle	78°
Radius	R2.0
Segment	100(L),25,30,35,40,45,50,125,100(R)



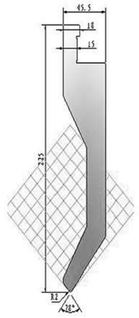
SA1204

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	1500KN/M (600KN/M for sect.)
Angle	26°
Radius	R3.0
Segment	100(L),25,30,35,40,45,50,125,100(R)



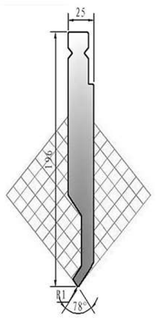
TB1802

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	450KN/M (200KN/M for sect.)
Angle	78°
Radius	R1.0
Segment	100(L),25,30,35,40,45,50,125,100(R)



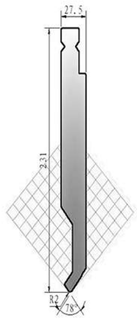
TB2252

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	750KN/M (350KN/M for sect.)
Angle	78°
Radius	R2.0
Segment	100(L),25,30,35,40,45,50,125,100(R)



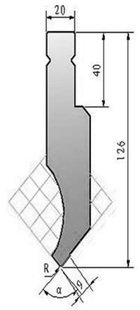
MTA01

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	400KN/M (150KN/M for sect.)
Angle	78°
Radius	R1.0
Segment	100(L),20,25,30,35,40,200,100(R)



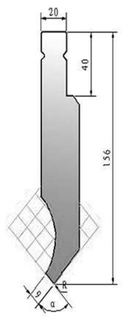
MTA02

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	500KN/M (200KN/M for sect.)
Angle	78°
Radius	R2.0
Segment	100(L),20,25,30,35,40,200,100(R)



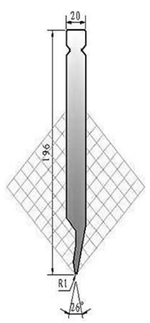
MTA05

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	1000KN/M (450KN/M for sect.)
Angle	90° 88°
Radius	R0.2 R0.6
Segment	100(L),20,25,30,35,40,200,100(R)



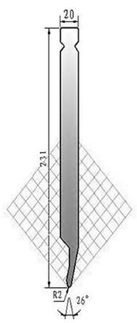
MTA06

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	1000KN/M (450KN/M for sect.)
Angle	90° 88°
Radius	R0.2 R0.6
Segment	100(L),20,25,30,35,40,200,100(R)



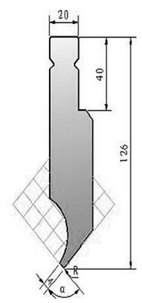
MTA03

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	500KN/M (200KN/M for sect.)
Angle	26°
Radius	R1.0
Segment	100(L),20,25,30,35,40,200,100(R)



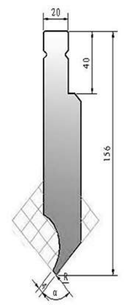
MTA04

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	500KN/M (200KN/M for sect.)
Angle	26°
Radius	R2.0
Segment	100(L),20,25,30,35,40,200,100(R)



MTA07

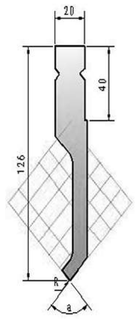
Material	42CrMo
Hardness	HRC45-50
Max Tonnage	200KN/M (100KN/M for sect.)
Angle	90° 88°
Radius	R0.2 R0.6
Segment	100(L),20,25,30,35,40,200,100(R)



MTA08

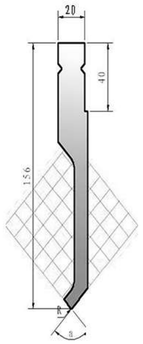
Material	42CrMo
Hardness	HRC45-50
Max Tonnage	200KN/M (100KN/M for sect.)
Angle	90° 88°
Radius	R0.2 R0.6
Segment	100(L),20,25,30,35,40,200,100(R)

UPPER TOOL



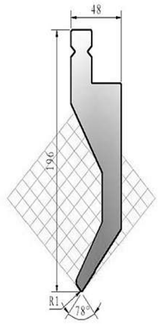
MTA09

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	200KN/M (100KN/M for sect.)
Angle	90° 88°
Radius	R0.2 R0.6
Segment	100(L),20,25,30,35,40,200,100(R)



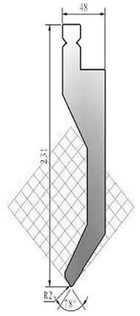
MTA10

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	200KN/M (100KN/M for sect.)
Angle	90° 88°
Radius	R0.2 R0.6
Segment	100(L),20,25,30,35,40,200,100(R)



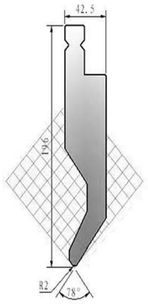
MTB03

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	450KN/M (300KN/M for sect.)
Angle	78°
Radius	R1.0
Segment	100(L),20,25,30,35,40,200,100(R)



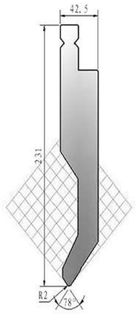
MTB04

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	750KN/M (350KN/M for sect.)
Angle	78°
Radius	R2.0
Segment	100(L),20,25,30,35,40,200,100(R)



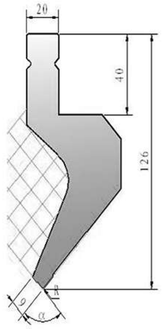
MTB01

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	600KN/M (300KN/M for sect.)
Angle	78°
Radius	R2.0
Segment	100(L),20,25,30,35,40,200,100(R)



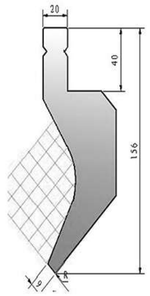
MTB02

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	1000KN/M (450KN/M for sect.)
Angle	78°
Radius	R2.0
Segment	100(L),20,25,30,35,40,200,100(R)



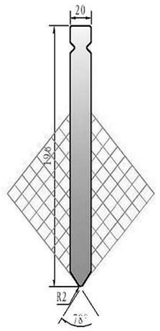
MTB05

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	700KN/M (500KN/M for sect.)
Angle	90° 88°
Radius	R0.2 R0.6
Segment	100(L),20,25,30,35,40,200,100(R)



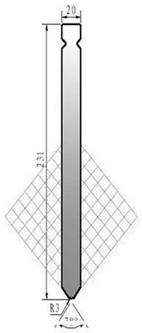
MTB06

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	700KN/M (500KN/M for sect.)
Angle	90° 88°
Radius	R0.2 R0.6
Segment	100(L),20,25,30,35,40,200,100(R)



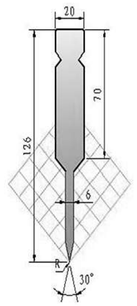
MTC01

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	600KN/M (300KN/M for sect.)
Angle	78°
Radius	R2.0
Segment	100(L),20,25,30,35,40,200,100(R)



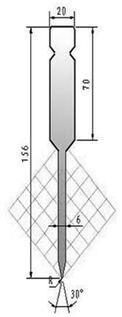
MTC02

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	1000KN/M (450KN/M for sect.)
Angle	78°
Radius	R3.0
Segment	100(L),20,25,30,35,40,200,100(R)



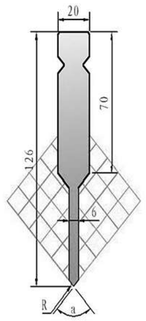
MTC05

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	500KN/M (190KN/M for sect.)
Angle	30°
Radius	R0.2 R0.6
Segment	100(L),20,25,30,35,40,200,100(R)



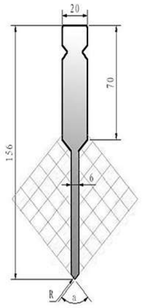
MTC06

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	500KN/M (190KN/M for sect.)
Angle	30°
Radius	R0.2 R0.6
Segment	100(L),20,25,30,35,40,200,100(R)



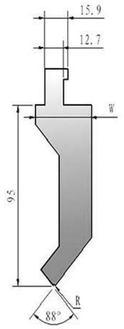
MTC03

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	500KN/M (190KN/M for sect.)
Angle	90° 88°
Radius	R0.2 R0.6
Segment	100(L),20,25,30,35,40,200,100(R)



MTC04

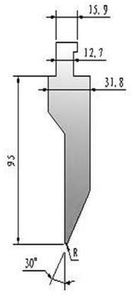
Material	42CrMo
Hardness	HRC45-50
Max Tonnage	500KN/M (190KN/M for sect.)
Angle	90° 88°
Radius	R0.2 R0.6
Segment	100(L),20,25,30,35,40,200,100(R)



DB01

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	600KN/M (300KN/M for sect.)
Angle	88°
Radius	R0.5 R1.0 R1.5

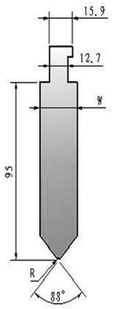
W=31.8 38.1 50.8



DB02

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	1000KN/M (450KN/M for sect.)
Angle	30°
Radius	R0.5

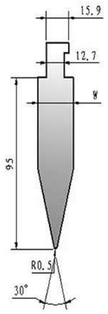
UPPER TOOL



DV01

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	1000KN/M (450KN/M for sect.)
Angle	88°
Radius	R0.5 R1.0 R1.5 R2.0

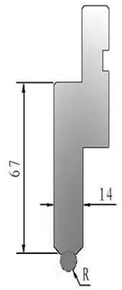
W=25.4 31.8 38.1 50.8



DV02

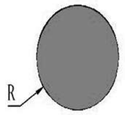
Material	42CrMo
Hardness	HRC45-50
1000KN/M (450KN/M 1000KN/M (450KN/M for sect.)	
Angle	30°
Radius	R0.5

W=25.4 31.8 38.1 50.8



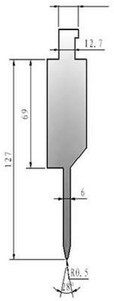
RM671

Material	S45C
Hardness	HRC28



RM671-R

R3
R4
R5
R6
R8
R10

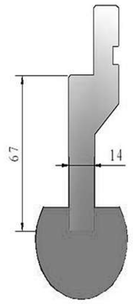


DC03

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	200KN/M (90KN/M for sect.)
Angle	28°
Radius	R0.5

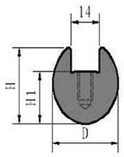
DC04

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	200KN/M



RM672

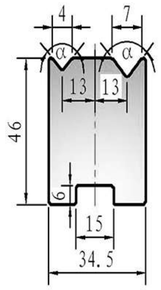
Material	S45C
Hardness	HRC28



RM672-R

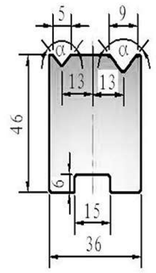
D	H	H1
30	27	20
35	32	22
40	34	24
50	39	29
60	44	34
70	55	45
80	55	45

BOTTOM TOOL



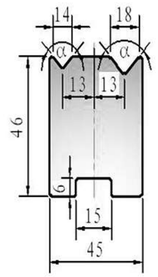
RV04071

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	600KN/M
Angle	90° 88° 86°
Vee Size	V4 V7



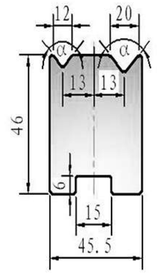
RV05091

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	700KN/M
Angle	90° 88° 86°
Vee Size	V5 V9



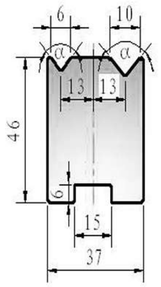
RV14181

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	1000KN/M
Angle	90° 88° 86°
Vee Size	V14 V18



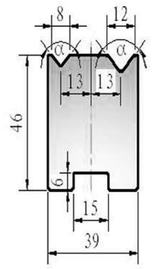
RV12201

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	1000KN/M
Angle	90° 88° 86°
Vee Size	V12 V20



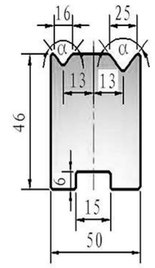
RV06101

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	700KN/M
Angle	90° 88° 86°
Vee Size	V6 V10



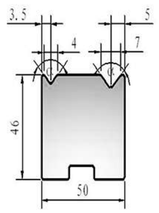
RV08121

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	700KN/M
Angle	90° 88° 86°
Vee Size	V8 V12



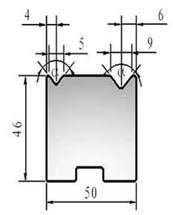
RV16251

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	1000KN/M
Angle	90° 88° 86°
Vee Size	V16 V25



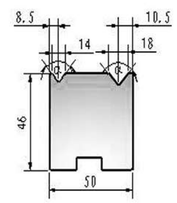
RV04072

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	600KN/M
Angle	90° 88° 86°
Vee Size	V4 V7



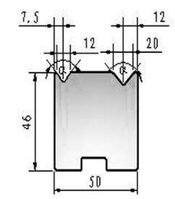
RV05092

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	700KN/M
Angle	90° 88° 86°
Vee Size	V5 V9



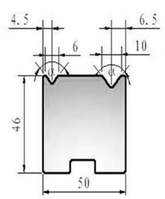
RV14182

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	1000KN/M (190KN/M for sect.)
Angle	90° 88° 86°
Vee Size	V14 V18



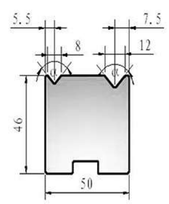
RV12202

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	1000KN/M
Angle	90° 88° 86°
Vee Size	V12 V20



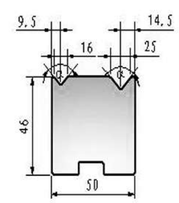
RV06102

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	700KN/M
Angle	90° 88° 86°
Vee Size	V6 V10



RV08122

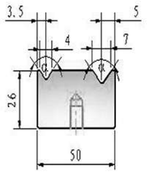
Material	42CrMo
Hardness	HRC45-50
Max Tonnage	700KN/M
Angle	90° 88° 86°
Vee Size	V8 V12



RV16252

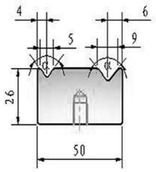
Material	42CrMo
Hardness	HRC45-50
Max Tonnage	1000KN/M
Angle	90° 88° 86°
Vee Size	V16 V25

BOTTOM TOOL



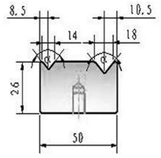
SV0407

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	600KN/M
Angle	90° 88° 86°
Vee Size	V4 V7



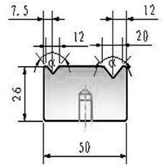
SV0509

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	650KN/M
Angle	90° 88° 86°
Vee Size	V5 V9



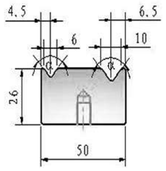
SV1418

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	1000KN/M
Angle	90° 88° 86°
Vee Size	V14 V18



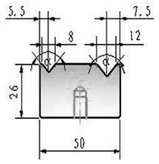
SV1220

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	1000KN/M
Angle	90° 88° 86°
Vee Size	V12 V20



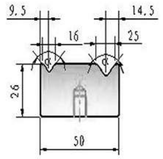
SV0610

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	700KN/M
Angle	90° 88° 86°
Vee Size	V6 V10



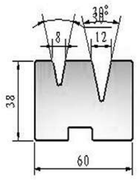
SV0812

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	700KN/M
Angle	90° 88° 86°
Vee Size	V8 V12



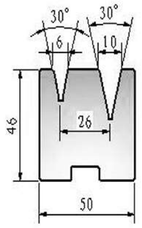
SV1625

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	1000KN/M
Angle	90° 88° 86°
Vee Size	V16 V25



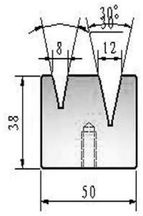
RV301

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	260KN/M
Angle	30°
Vee Size	V8 V12



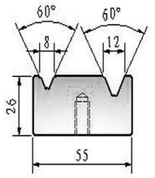
RV302

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	260KN/M
Angle	30°
Vee Size	V6 V10



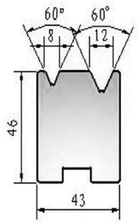
SV302

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	300KN/M
Angle	30°
Vee Size	V8 V12



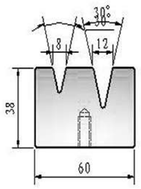
SV601

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	300KN/M
Angle	60°
Vee Size	V8 V12



RV601

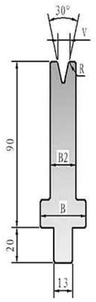
Material	42CrMo
Hardness	HRC45-50
Max Tonnage	400KN/M
Angle	60°
Vee Size	V8 V12



SV301

Material	42CrMo
Hardness	HRC45-50
Max Tonnage	300KN/M
Angle	30°
Vee Size	V8 V12

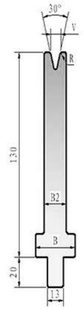
BOTTOM TOOL



1V301

Material 42CrMo
Hardness HRC45-50
Angle 30°

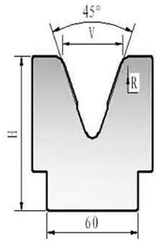
V	R	B	B2
6	0.8	32	16
8	0.8	32	18
10	1.0	32	25
12	1.2	32	32
16	1.6	32	32
20	2.0	40	40
24	2.0	40	50



1V302

Material 42CrMo
Hardness HRC45-50
Angle 30°

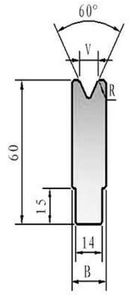
V	R	B	B2
6	0.8	32	16
8	0.8	32	18
10	1.0	32	25
12	1.2	32	32
16	1.6	32	32
20	2.0	40	40
24	2.0	40	50



1V451

Material 42CrMo
Hardness HRC45-50
Angle 45°

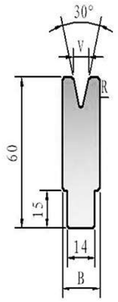
V	R	B	H
32	5.0	60	60
40	5.0	80	80



1V601

Material 42CrMo
Hardness HRC45-50
Angle 60°

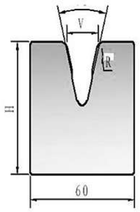
V	R	B
6	0.6	14
8	0.8	15
10	1.0	18
12	1.2	18
16	1.6	24
20	2.0	30



1V303

Material 42CrMo
Hardness HRC45-50
Angle 30°

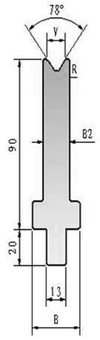
V	R	B
4	0.4	14
5	0.5	15
6	1.0	16
8	1.5	19
10	2.0	24
12	2.5	25



1V304

Material 42CrMo
Hardness HRC45-50
Angle 30°

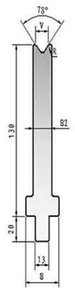
V	R	H
18	3.0	60
25	4.0	65



1V781

Material 42CrMo
Hardness HRC45-50
Angle 78°

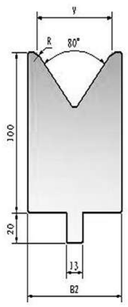
V	R	B	B2
6	0.8	32	12
8	0.8	32	12
10	1.0	32	14
12	1.2	32	18
16	1.6	32	25
20	2.0	32	32
24	2.0	32	32
30	2.5	40	40
40	3.0	50	50
50	3.5	60	60
60	4.0	70	70
80	5.0	90	90



1V782

Material 42CrMo
Hardness HRC45-50
Angle 78°

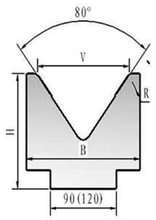
V	R	B	B2
6	0.8	32	12
8	0.8	32	12
10	1.0	32	14
12	1.2	32	18
16	1.6	32	25
20	2.0	32	32
24	2.0	32	32
30	2.5	40	40
40	3.0	50	50
50	3.5	60	60
60	4.0	70	70
80	5.0	90	90



1V801

Material 42CrMo
Hardness HRC45-50
Angle 80°

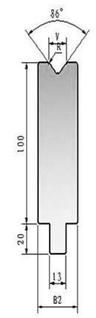
V	R	B2
60	5.0	75
70	5.0	85
80	5.0	100
90	8.0	110
100	8.0	120



1V802

Material 42CrMo
Hardness HRC45-50
Angle 80°

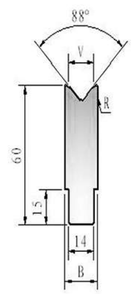
V	R	B	H
125	9.0	154	120
160	11.0	185	140



1V861

Material 42CrMo
Hardness HRC45-50
Angle 86°

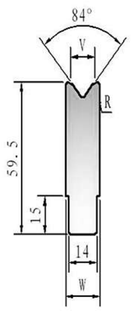
V	R	B2
6	0.6	20
8	0.8	20
10	1.0	20
12	1.0	25
16	1.6	30
20	2.0	30
24	2.5	35
30	3.0	45
40	3.0	55
50	3.0	75



1V881

Material 42CrMo
Hardness HRC45-50
Angle 88°

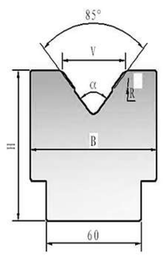
V	R	B
6	1.5	14
8	1.5	14
10	2.0	15
12	2.5	17
14	2.5	18
16	2.5	21
18	2.5	23
20	3.0	25
25	3.0	30



1V841

Material 42CrMo
Hardness HRC45-50
Angle 84°

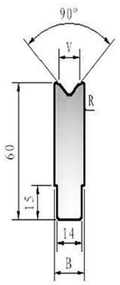
V	R	B
6	1.5	14
8	1.5	14
10	2.0	15
12	2.5	17
14	2.5	18



1V852

Material 42CrMo
Hardness HRC45-50
Angle 85°

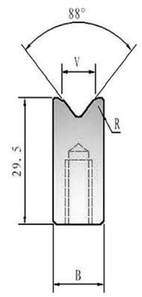
V	R	B	H
32	4.0	60	60
40	4.0	60	60
50	4.0	60	60
63	5.0	80	75
80	6.0	95	95
100	7.0	120	110



1V901

Material 42CrMo
Hardness HRC45-50
Angle 90°

V	R	B
6	1.5	14
8	1.5	14
10	2.0	15
12	2.5	17

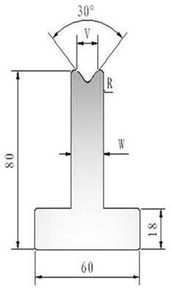


1SV88

Material 42CrMo
Hardness HRC45-50
Angle 88°

V	R	B
6	1.5	14
8	1.5	14
10	2.0	15
12	2.5	17
14	2.5	18

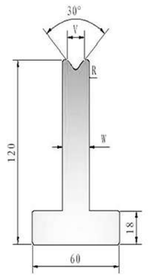
BOTTOM TOOL



TV301

Material 42CrMo
Hardness HRC45-50
Angle 30°

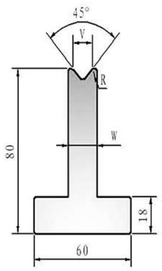
V	R	W
6	0.6	14
8	0.8	18
10	1.0	24
12	1.5	24
16	2.0	30
20	2.0	35
25	3.0	40



TV302

Material 42CrMo
Hardness HRC45-50
Angle 30°

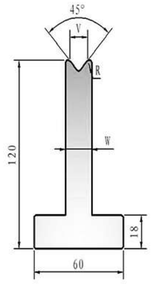
V	R	W
6	0.6	14
8	0.8	18
10	1.0	24
12	1.5	24
16	2.0	30
20	2.0	35
25	3.0	40



TV451

Material 42CrMo
Hardness HRC45-50
Angle 45°

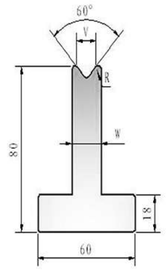
V	R	W
6	0.6	14
8	0.8	18
10	1.0	18
12	1.5	24
16	2.0	24
20	2.0	30
25	3.0	35



TV452

Material 42CrMo
Hardness HRC45-50
Angle 45°

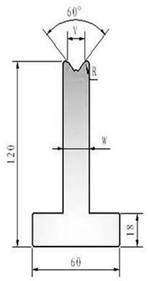
V	R	W
6	0.6	14
8	0.8	18
10	1.0	18
12	1.5	24
16	2.0	24
20	2.0	30
25	3.0	35



TV601

Material 42CrMo
Hardness HRC45-50
Angle 60°

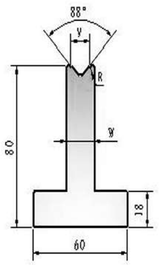
V	R	W
6	0.6	14
8	0.8	18
10	1.0	18
12	1.5	24
16	2.0	24
20	2.0	30
25	3.0	35



TV602

Material 42CrMo
Hardness HRC45-50
Angle 60°

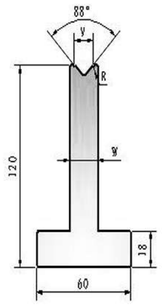
V	R	W
6	0.6	14
8	0.8	18
10	1.0	18
12	1.5	24
16	2.0	24
20	2.0	30
25	3.0	35



TV881

Material 42CrMo
Hardness HRC45-50
Angle 88°

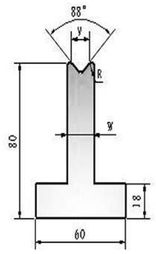
V	R	W
6	0.6	14
8	0.8	18
10	1.0	18
12	1.5	24
16	2.0	24
20	2.0	30
25	3.0	35



TV882

Material 42CrMo
Hardness HRC45-50
Angle 88°

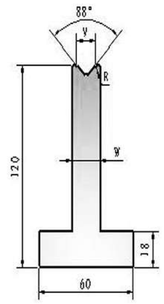
V	R	W
6	0.6	14
8	0.8	18
10	1.0	18
12	1.5	24
16	2.0	24
20	2.0	30
25	3.0	35



TV901

Material 42CrMo
Hardness HRC45-50
Angle 90°

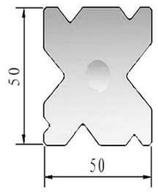
V	R	W
6	0.6	14
8	0.8	18
10	1.0	18
12	1.5	24
16	2.0	24
20	2.0	30
25	3.0	35



TV902

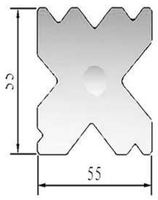
Material 42CrMo
Hardness HRC45-50
Angle 90°

V	R	W
6	0.6	14
8	0.8	18
10	1.0	18
12	1.5	24
16	2.0	24
20	2.0	30
25	3.0	35



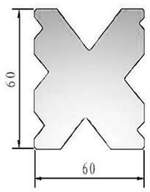
MV50

42CrMo
HRC45-50



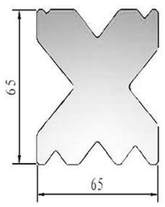
MV55

42CrMo
HRC45-50



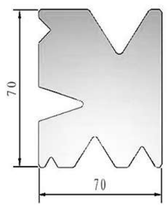
MV60

42CrMo
HRC45-50



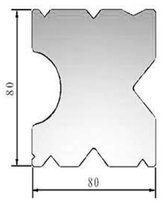
MV65

42CrMo
HRC45-50



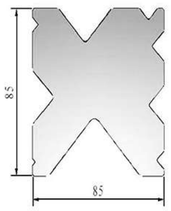
MV70

42CrMo
HRC45-50



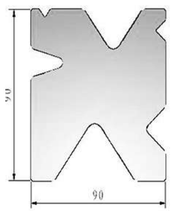
MV80

42CrMo
HRC45-50



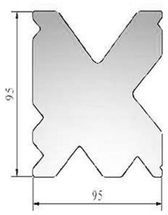
MV85

42CrMo
HRC45-50



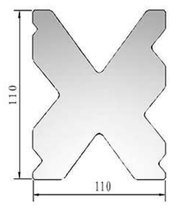
MV90

42CrMo
HRC45-50



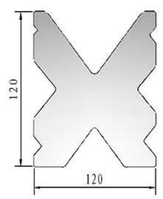
MV95

42CrMo
HRC45-50



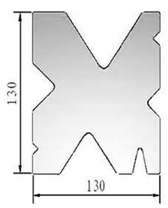
MV110

42CrMo
HRC45-50



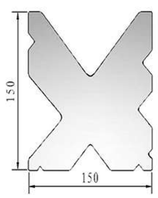
MV120

42CrMo
HRC45-50



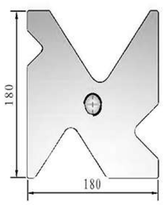
MV130

42CrMo
HRC45-50



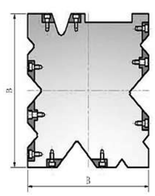
MV150

42CrMo
HRC45-50



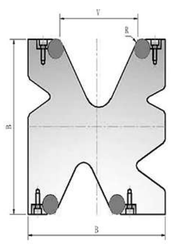
MV180

42CrMo
HRC45-50



MVXP

42CrMo
HRC45-50

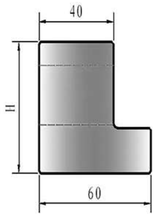


MVWH

42CrMo
HRC45-50

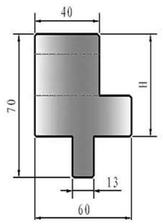
PRESS BRAKE TOOLING

TOOL HOLDER



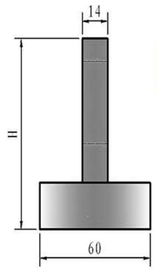
MZ601

42CrMo
HRC45-50
H=50



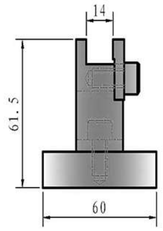
MZ602

42CrMo
HRC45-50
H=50



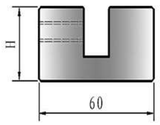
MZ603

42CrMo
HRC45-50
H=61.5 81.5



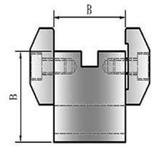
MZ604

42CrMo
HRC45-50
H=61.5



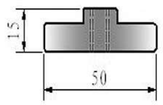
MZ605

42CrMo
HRC45-50
H=30 60



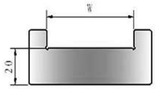
MZ606

42CrMo
HRC45-50
H=60



MZ501

42CrMo
HRC45-50
H=15

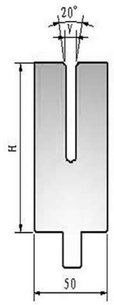


MZ201

42CrMo
HRC45-50

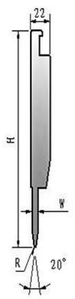
W
55
60
65
80
85
95

HEMMING TOOL



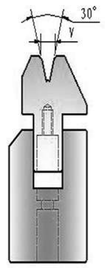
1V201

42CrMo
HRC45-50
H=90 120
V=8 12



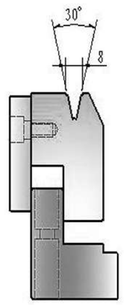
TC201

42CrMo
HRC45-50
H=190 245
W=6.8 10.8



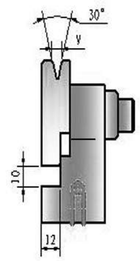
FV301

42CrMo
HRC45-50
V=6 8 10



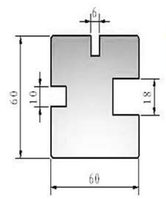
FV302

42CrMo
HRC45-50
V=6 8 10



FV303

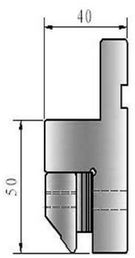
42CrMo
HRC45-50
V=6 8



3V601

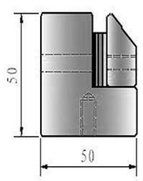
42CrMo
HRC45-50

OFFSET TOOL



SDC01

42CrMo
HRC45-50



DCM01

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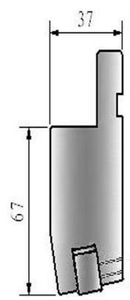
HRC45-50



SDC02

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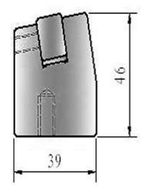
HRC45-50



DCM02

42CrMo
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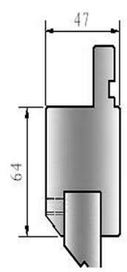

SDC02

42CrMo
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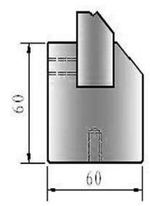
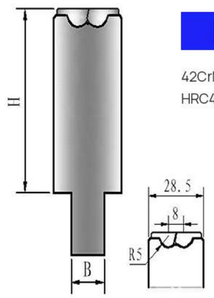


DCM03

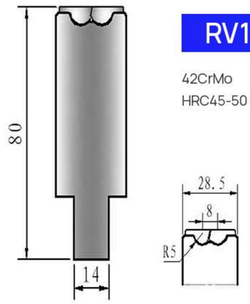
42CrMo
HRC45-50

NO-MARK TOOL



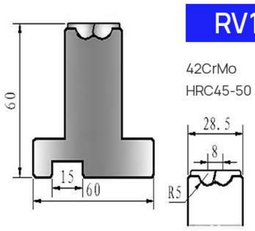
RV1-1

42CrMo
HRC45-50



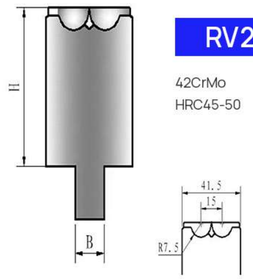
RV1-2

42CrMo
HRC45-50



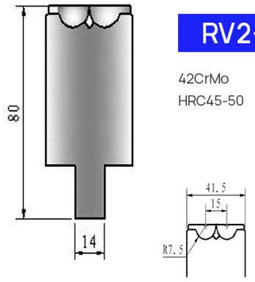
RV1-3

42CrMo
HRC45-50



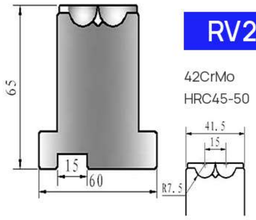
RV2-1

42CrMo
HRC45-50



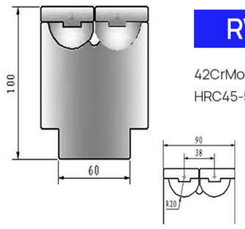
RV2-2

42CrMo
HRC45-50



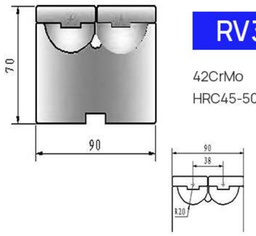
RV2-3

42CrMo
HRC45-50



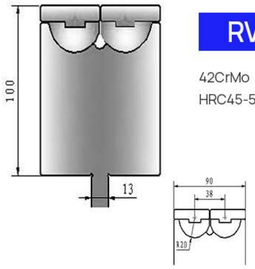
RV3-1

42CrMo
HRC45-50



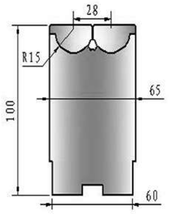
RV3-2

42CrMo
HRC45-50



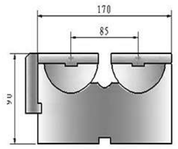
RV3-3

42CrMo
HRC45-50



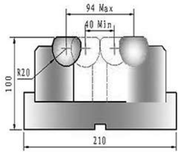
RV2.5

42CrMo
HRC45-50



RV4

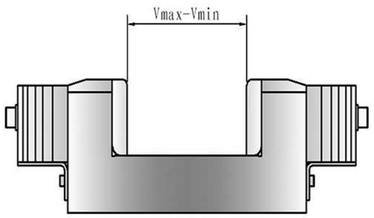
42CrMo
HRC45-50



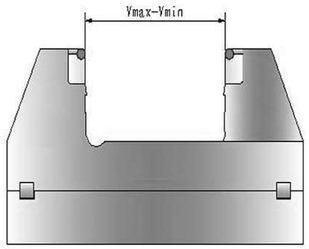
RV5

42CrMo
HRC45-50

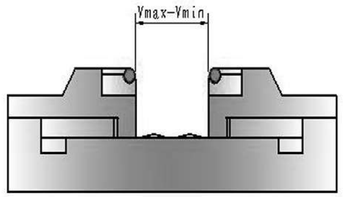
OFFSET TOOL



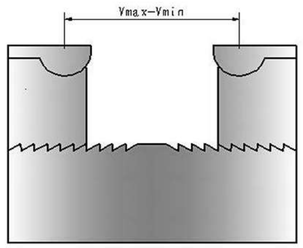
MVM-1



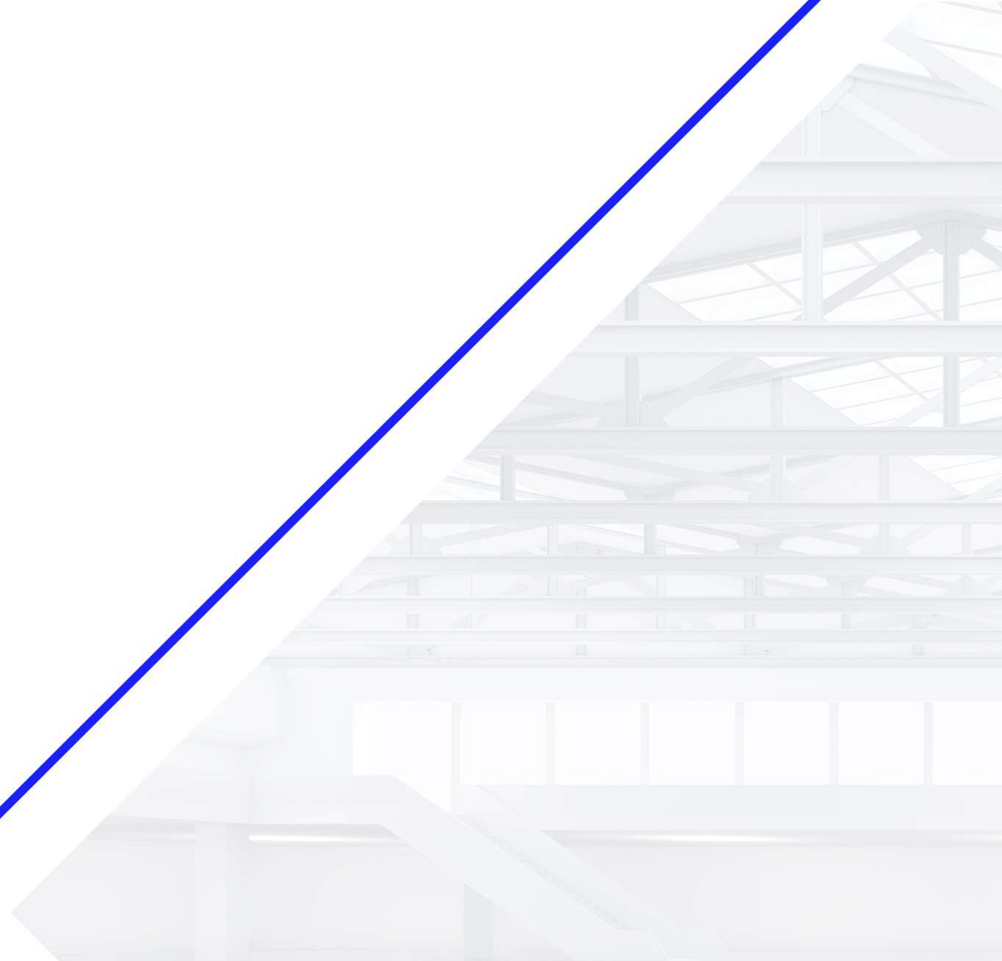
MVM-2



MVM-3



MVM-4



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