

Laser Cutting Machine Comparison

Introduction

Laser cutting technology is pivotal in modern manufacturing, offering high precision and efficiency across various materials. This guide compares CO2, Fiber, and YAG laser cutting machines to help you choose the best option for your needs.



Fiber Laser Cutters



CO2 Laser Cutters



YAG Laser Cutters

Core Comparison Points

1. Types of Laser Cutting Machines



CO2 Laser Cutters

Best for non-metal materials like wood, plastic, and fabric. High power output with 25% energy conversion efficiency.



Fiber Laser Cutters

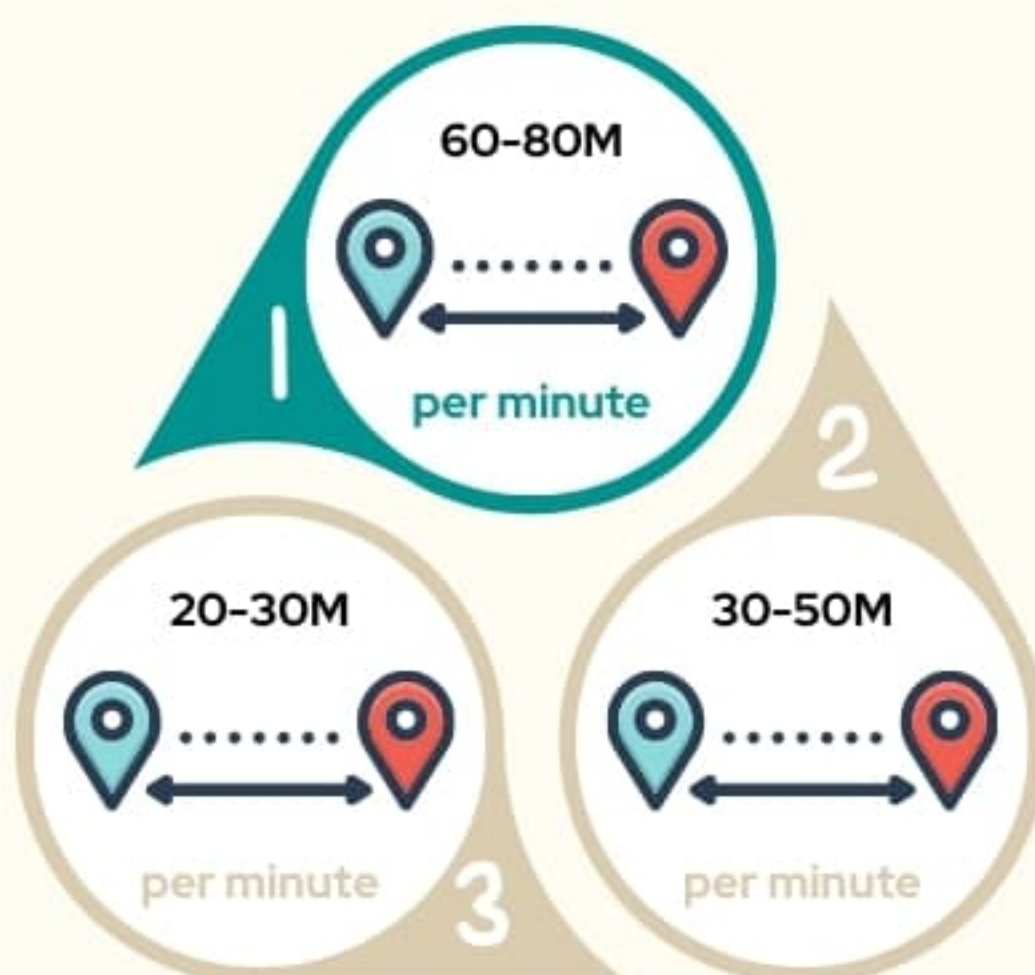
Ideal for metals such as stainless steel and aluminum, boasting high energy efficiency and low maintenance costs.

YAG Laser Cutters

Suitable for metal cutting with lower efficiency and narrower application compared to Fiber lasers.



2. Cutting Efficiency and Speed



Fiber Laser Cutters

Reach speeds of 60-80 meters per minute on 1mm stainless steel, leading in efficiency.

YAG Laser Cutters

Moderate speeds of 30-50 meters per minute.

CO2 Laser Cutters

Slower, achieving 20-30 meters per minute, better suited for non-metal materials.

3. Precision and Quality of Cut

Fiber Laser Cutters

$\pm 0.02\text{mm}$

Offer the highest precision ($\pm 0.02\text{mm}$) and quality, with minimal heat-affected zones.

YAG Laser Cutters

$\pm 0.05\text{mm}$

Moderate precision ($\pm 0.05\text{mm}$).

CO2 Laser Cutters

$\pm 0.1\text{mm}$

Lower precision ($\pm 0.1\text{mm}$) but essential for intricate non-metal cutting.

4. Cost-Effectiveness

Operation and Maintenance Costs

Fiber Laser Cutters

Lowest energy consumption and minimal maintenance.

CO2 Laser Cutters

Higher energy and maintenance costs.

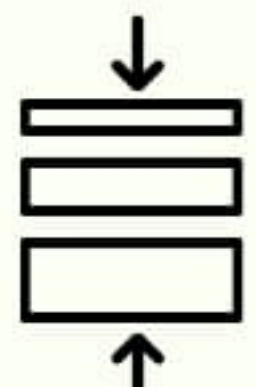
YAG Laser Cutters

Less efficient with higher energy use but lower initial costs.

5. Suitability for Materials

CO2 Laser Cutters

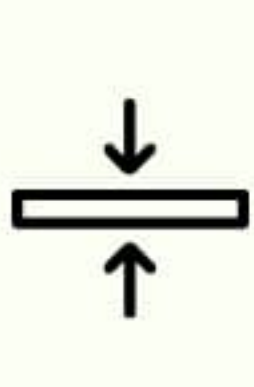
Excel in cutting thick non-metal materials and composites.



thick

Fiber Laser Cutters

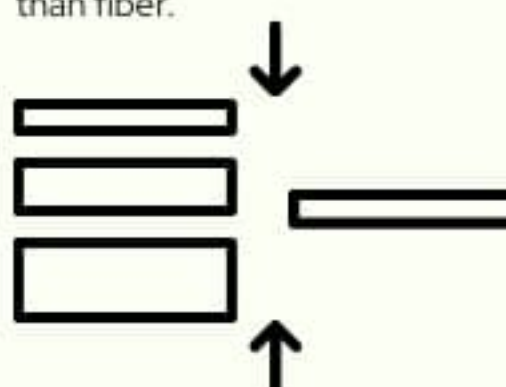
Best for thin to medium-thick metals.



thin

YAG Laser Cutters

Good for various metals and some non-metals, less efficient than fiber.



thick&thin

Conclusion: Making the Right Choice

Choose the laser cutter that best fits your material needs, efficiency requirements, and budget constraints. Fiber laser cutters are top for metal, CO2 for non-metals, and YAG as a cost-effective metal cutting option.



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